



RELEASED
98.11.13 KE

EFFECTIVE DEOs

9126	
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MATERIAL: 6061-T6 (QQ-A-200/8) OR (QQ-A-250/11) OR (QQ-A-225/8) KE
 FINISH: ACID ETCH AND ALODINE PER DART QSI 005 4.1
 POWDER COAT WHITE (4.3.5.1) PER DART QSI 005 4.3
 TOLERANCES PER DART QSI 018 UNLESS OTHERWISE NOTED

△1 TAPERED WALL THICKNESS FROM 0.188 TO 0.125 OVER INDICATED LENGTH

D	98.11.09	TAPERED WALLS ADDED
C	98.09.01	MACHINED PART WAS BOX BEAM
B	98.06.17	ADD LARGE HOLES & STIFFENER
A	98.04.14	NEW ISSUE
DESIGN KE	DRAWN BY KE	DART DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED [Signature]	APPROVED [Signature]	DRAWING NO. D2764 REV. D SHEET 1 OF 1
DATE 98.11.09	TITLE CROSS BEAM	SCALE 1:4